



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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646.4001
Job Sheet 212136



Part No: 646.4001

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/11/20

Job Tracking No:

Due Date: 9/4/20

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/4/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		DAS
							Packaging 1 - 3 ✓		80
							Packaging 1 - 4		9-89
							Packaging 1 - 5		
							Packaging 1 - 6		SEP 04 2020
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S298584



Part: 646.4001

Job No: 212136

Serial No/Batch: S298584

Revision:

Inspector:

Exp Date: 02/01/2021

Instructions: FAA STC SR02180LA 14/08/07, TC STC SH09 -

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	1 pcs	9/4/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	9/4/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	9/4/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	

DAS 69 9/89 SEP 1 2020

DAS 69 9/89 SEP 4 2020
SEP 1 4 2020

DAS 21 9/89 SEP 1 4 2020

140 QC 21 - FG

1 pcs

9/4/20

0.00 0.00

QC 21 - FG - 21

21 SEP 14 2020

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

Part Op 110 - pick kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP 646.4001 Location:
 135 - Document Control - Photocopy bluefile & type labels per PPP 646.4001
 140 - QC21- Final Inspection - Work Order Release

(016997)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129 ✓	VHB Tape	8 ft (8 ea) ✓	110-Packaging 1 - Pick Kit	S206812 ✓
600.0990 ✓	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S264522 ✓
600.0991 ✓	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S264523 ✓
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S264601 ✓
600.1013 ✓	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S250088 ✓
646.2910	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S289404 ✓
646.3001 ✓	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S254389 ✓
646.3110 ✓	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S233062 ✓
646.3210 ✓	Support	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S292824 ✓
646.3301	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S297541 ✓
646.3510 ✓	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S218952 ✓
646.3511 ✓	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S218965 ✓
646.3610 ✓	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S230345 ✓
646.3710 ✓	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S244287 ✓
646.3711 ✓	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S218358 ✓
646.3712 ✓	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S219276 ✓
646.3713 ✓	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S219291 ✓
646.3714 ✓	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S219319 ✓
646.3715 ✓	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S252845 ✓
646.3716 ✓	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S233890 ✓
646.3717 ✓	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S190396 ✓
646.3718 ✓	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S219261 ✓
646.3719 ✓	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S278479 ✓
646.3810 ✓	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S253466 ✓
646.3811 ✓	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S196042 ✓
646.3812 ✓	Gusset Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S236995 ✓
646.3813 ✓	AS350 Strut Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S234869 ✓
646.3910 ✓	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S210673 ✓
646.3911 ✓	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S185805 ✓
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S294534 ✓
646.3913 ✓	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S185683 ✓
646.9410 ✓	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S056998 ✓
647.0112 ✓	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S258631 ✓
647.7703 ✓	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S258056 ✓
650.9201 ✓	Eyelet Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S291985 ✓
AN3-11A ✓	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	S287945 ✓
AN3-12A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S251216 ✓
AN3-13A ✓	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S28738 ✓
AN3-3A ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S228635 ✓
AN3-4A ✓	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	S239243 ✓
AN3-5A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S255501 ✓
AN3-6A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S260981 ✓
AN316C4R ✓	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S253429 ✓
AN44-5A ✓	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S294746 ✓
AN4C7A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S251071 ✓
AN665-34R ✓	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S235821 ✓
CCR264SS3-02 ✓	Cherry Rivet	36 Ea (36 ea)	110-Packaging 1 - Pick Kit	S218602 ✓
CR3213-5-3 ✓	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	S201487 ✓
MS20426AD5-7 ✓	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S1133922 ✓
MS20470AD5-5-5 ✓	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S155675 ✓

10/31/2020
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MS20470AD5-6 ✓	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5048897 ✓
MS20470AD5-7 ✓	Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5203251 ✓
MS21042L08 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5285471 ✓
MS21042L3 ✓	Nut	63 Ea (63 ea)	110-Packaging 1 - Pick Kit	5294915 ✓
MS21042L4 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5287915 ✓
MS21047-3 ✓	Nut Plate	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5248036 ✓
MS24693-C278 ✓	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5235148 ✓
MS24694-S51 ✓	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5233536 ✓
MS24694-S54 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228823 ✓
MS24694-S55 ✓	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5247925 ✓
MS27039-08-13 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5283890 ✓
MS27039-1-10 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5259047 ✓
MS27039-1-12 ✓	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5231298 ✓
MS27039-1-16 ✓	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5250560 ✓
MS27039-1-19 ✓	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5248085 ✓
MS27039-1-20 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228014 ✓
MS27039-1-21 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248089 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	144 Ea (144 ea)	110-Packaging 1 - Pick Kit	5294913 ✓
NAS1149F0363P ✓	Washer (AN960-10)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5260847 ✓
NAS1149F0432P ✓	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5259479 ✓
NAS1149FN832P ✓	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248080 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	226	0
	600.0990	1	11	0
	600.0991	1	12	0
	600.1012	1	24	0
	600.1013	5	94	0
	646.2910	1	15	0
	646.3001	1	5	0
	646.3110	1	19	0
	646.3210	1	15	0
	646.3301	1	3	0
	646.3510	1	9	0
	646.3511	1	8	0
	646.3610	1	25	0
	646.3710	1	23	0
	646.3711	1	6	0
	646.3712	1	12	0
	646.3713	1	11	0
	646.3714	1	12	0
	646.3715	2	32	0
	646.3716	1	27	0
	646.3717	1	22	0
	646.3718	2	13	0
	646.3719	2	11	0
	646.3810	2	28	0
	646.3811	1	19	0
	646.3812	2	32	0
	646.3813	1	19	0
	646.3910	4	41	0
	646.3911	1	28	0
	646.3912	4	6	0
	646.3913	1	5	0
	646.9410	1	22	0
	647.0112	2	88	0
	647.7703	2	10	0
	650.9201	2	23	0
	AN3-11A	10	153	0
	AN3-12A	2	72	0
	AN3-13A	1	37	0
	AN3-3A	4	106	0
	AN3-4A	10	169	0
	AN3-5A	2	131	0
	AN3-6A	2	39	0
	AN316C4R	2	69	0
	AN44-5A	2	4	0

AN4C7A	2	150	0
AN665-34R	2	56	0
CCR264SS3-02	36	356	0
CR3213-5-3	14	195	0
MS20426AD5-7	2	369	0
MS20470AD5-5-5	8	545	0
MS20470AD5-6	8	340	0
MS20470AD5-7	3	924	0
MS21042L08	2	797	0
MS21042L3	63	727	0
MS21042L4	2	2,083	0
MS21047-3	18	227	0
MS24693-C278	5	48	0
MS24694-S51	5	127	0
MS24694-S54	2	58	0
MS24694-S55	3	274	0
MS27039-08-13	2	101	0
MS27039-1-10	2	230	0
MS27039-1-12	6	220	0
MS27039-1-16	24	266	0
MS27039-1-19	22	415	0
MS27039-1-20	2	78	0
MS27039-1-21	4	103	0
NAS1149F0332P	144	1,311	0
NAS1149F0363P	2	460	0
NAS1149F0432P	4	638	0
NAS1149FN832P	4	1,165	0

Part Specifications

Specifications could not be found.

Plex 8/11/20 8:13 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					